

**An-Najah National University**  
**Effluent Treatment Processes for Energy Industry (10626584)**  
**Tutorial 02- Reaction, mass balance, and mass transfer- Spring 2019**  
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1. A treated effluent flows in a 0.25 m deep open channel (squared ideal flow PFR) for a distance of 1500 m at a velocity of 0.25 m/h. If the initial concentration of dissolved oxygen is 0.08 mg/L and the concentration at the end of the channel is 2.9 mg/L, estimate the value of the mass transfer coefficient,  $K_L$ , for oxygen at 20 °C. Consider  $C_s$  for oxygen to be 9.08 g/m<sup>3</sup>.

**Note:** The general material balance for ideal flow PFR is:

$$QC|_x - QC|_{x+\Delta x} + rV = \frac{\partial C}{\partial t} \Delta V$$

2. Determine the Freundlich and Langmuir isotherm coefficients for the following activated carbon adsorption test data. The liquid volume used in the batch adsorption test was 1 L. The initial concentration of the adsorbate in solution was 3.37 mg/L. Equilibrium was obtained after 7 days.

| Mass of activated carbon (g) | $C_e$ (mg/L) |
|------------------------------|--------------|
| 0.0                          | 3.37         |
| 0.001                        | 3.27         |
| 0.01                         | 2.77         |
| 0.10                         | 1.86         |
| 0.5                          | 1.33         |

3. An industrial wastewater effluent contains 1000 mg/L biological pollutant is to be treated in a completely mixed aerated lagoon (a shallow pond). The effluent is coming at a flow rate of 100 m<sup>3</sup>/d. The pollutant degrades biologically in the lagoon according to first-order reaction kinetics ( $k = 0.9 \text{ d}^{-1}$ ). The volume of the lagoon is 500 m<sup>3</sup> and the lagoon is initially filled with wastewater containing 5 mg/L soluble metal ions. Assume no other water losses or gains (evaporation, seepage, or rainfall) and the lagoon is treated as a CSTR.
  - a) Estimate the steady-state concentration of the biological pollutant in the reactor effluent?
  - b) How long will it take to remove 99% of the metal ions from the lagoon assuming that the metal ions are non-reactive in the time period considered?

**Note:** The general material balance for CSTR is:  $QC_0 - QC + rV = \frac{dC}{dt} V$

