



➤ Chapter 2

➤ PLC Hardware Components



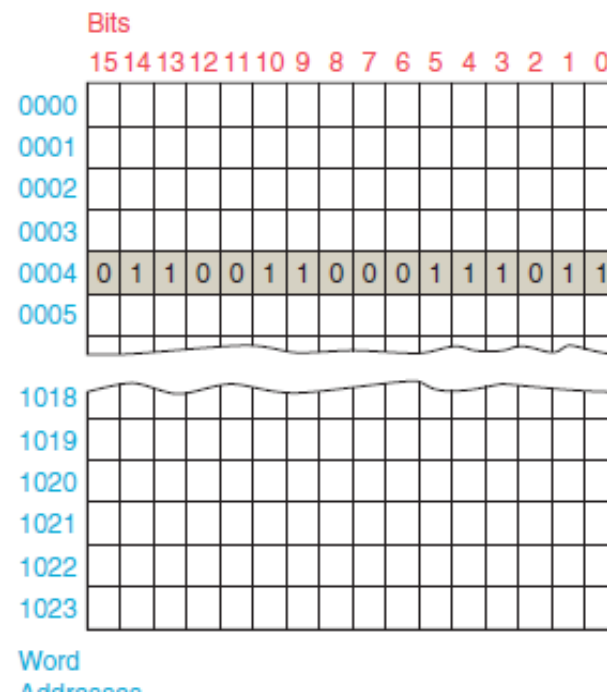
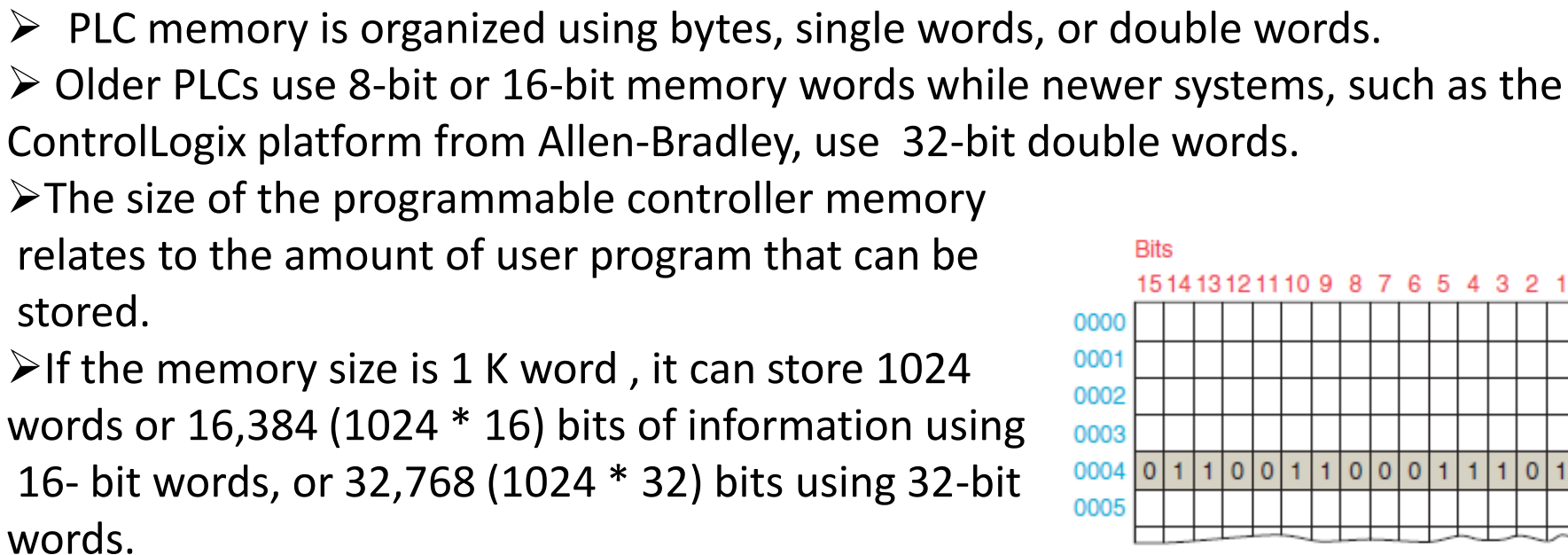
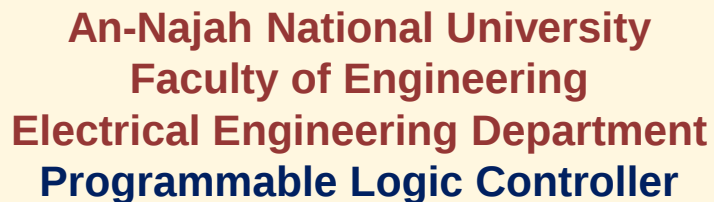
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Table 3-1 Number System Comparisons

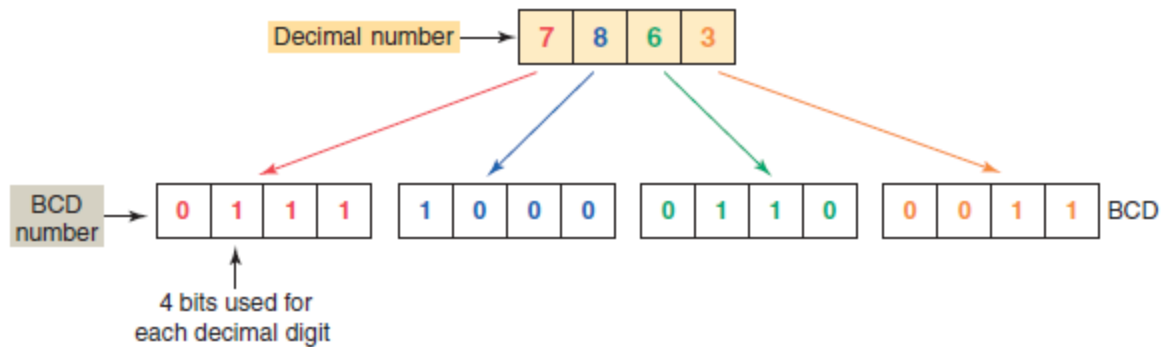
Decimal	Octal	Hexadecimal	Binary
0	0	0	0
1	1	1	1
2	2	2	10
3	3	3	11
4	4	4	100
5	5	5	101
6	6	6	110
7	7	7	111
8	10	8	1000
9	11	9	1001
10	12	A	1010
11	13	B	1011
12	14	C	1100
13	15	D	1101
14	16	E	1110
15	17	F	1111
16	20	10	10000
17	21	11	10001
18	22	12	10010
19	23	13	10011
20	24	14	10100

➤ Table shows a comparison among four common number systems: decimal (base 10), hexadecimal (base 16), and binary (base 2). Numbering systems start at *zero*





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❑ Controlling One Light from two Locations

Create, enter and test a program which will perform the common electrical function of controlling a light from two different locations. Clear your program and utilize toggle switch (I:1/00) and changed state switch (I:1/01) to control Lamp (O:2/00)... (Hint: If both switches are On or if both switches are Off, then the Lamp should be On! This of course is just one approach to solving this problem)